

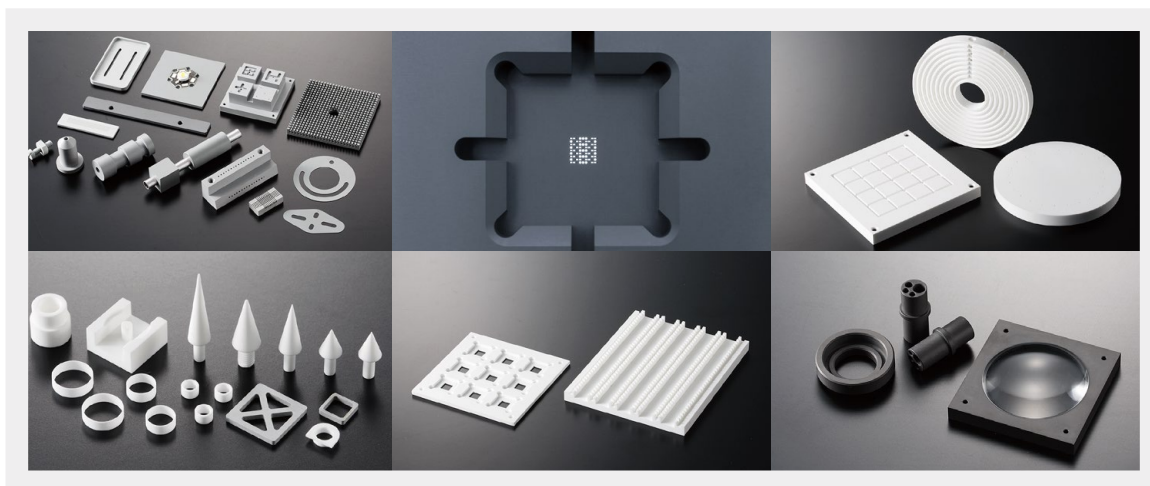


Photoveel machinable ceramics



Fine ceramics like Alumina are known to have excellent anti-wear properties due to its hardness - but machinability is low.

Ferrotec’s “Photoveel N” can help out on that. By using this easy to machine fused glass mica ceramic by crystallized mica fluorine oxide and fine grain of zirconia in a glass matrix, standard carbide tools, you will easily enjoy high precision machined surfaces on parts like this ...



Material reference property numbers underline the special features of this material.

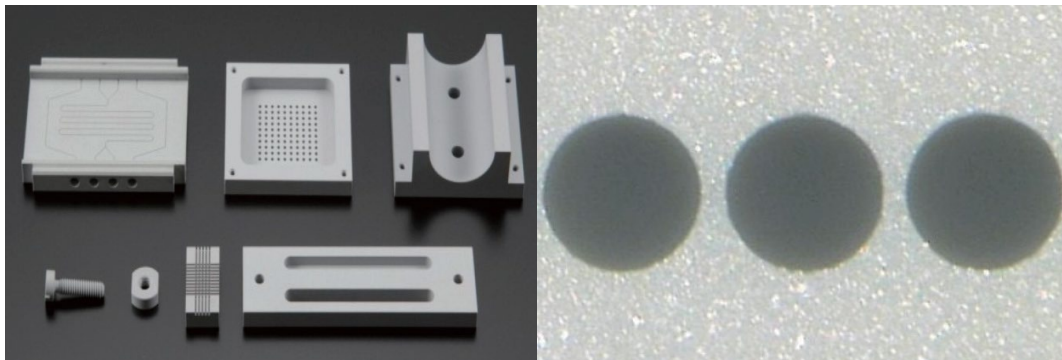
	Photoveel N	Market Companion Material	Market Companion Material
<i>Original Manufacturer</i>	Ferrotec		
<i>Product Origin</i>	Japan		
<i>Raw material Production Process</i>	Fused	Fused	Sol Gel
<i>Crystal</i>	Mica + Zirconia	Mica	Mica
<i>Density (g/cm³)</i>	2.59	2.52	2.50
<i>Bending Strength (MPa)</i>	150	94	110
<i>Thermal Expansion (1/C x 10⁻⁶)</i>	7.8 RT-400 °C	9.3 RT-300 °C	9.3 RT-400 °C
<i>Thermal Conductivity (W/mK)</i>	1.50	1.67	1.60
<i>Thermal Shock resistance (C)</i>	150	150	150
<i>Volume resistivity (Ohm-cm)</i>	10 ¹⁵	10 ¹⁶	10 ¹⁵
<i>Breakdown Voltage (kV/mm)</i>	20	40	>10

Photoveel II Series

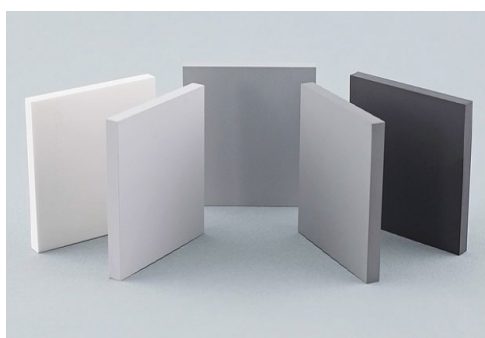
You are in need for machined ceramic parts with ...

- high strength
- low thermal expansion
- micro machining with micron order precision ...

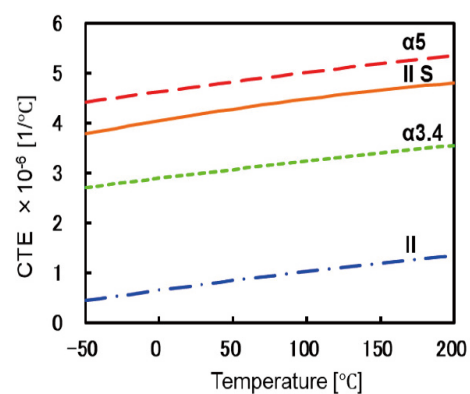
*... "Photoveel II" is your material of choice.
"Photoveel II" is a super machinable nitride-based ceramic
with very fine microstructure.*



Hole diameter 0.03 mm using Photoveel II-S



Color variation



Material	Photoveel II	Photoveel II-S	Photoveel II-k70	Alumina (AM997)	Photoveel N
Density (g/cm ³)	2.56	3.50	2.70	3.93	2.59
Water Absorption (%)	0	0	0	0	0
Bending Strength (MPa)	440	3.50	520	390	150
Young's Modulus (GPa)	157	130	200	375	150
Vickers Hardness (HV)	230	230	400	1800	220
Volume Resistivity (Ω • cm)	10 ¹⁵	10 ¹⁵	10 ¹⁵	10 ¹⁶	10 ¹⁵
Max. Operating Temperature (C)	1000	1000	1000	1600	1000
Coefficient of Thermal Expansion (1x10 ⁻⁶ /C)	1.4 RT-400°C	4.7 RT-150°C	1.0 RT-150°C	7.0 RT-500C	7.8 RT-400°C
Coefficient of Thermal Conductivity (W/m • k)	50	23	70	33	1.7

Check out Ferrotec' s Photoveel Ceramic Components and enjoy...

- Complex structures with good cost/ performance ratio
- Very fast leadtimes - partly within days
- Availability already from 1 piece to high volume manufacturing
- Using high quality Japanese standards from a worldwide acting company
- Medical applications: radio-opaque, Bio-compatible for minimally invasive surgical components

About Ferrotec

Ferrotec is a dynamic supplier with the most comprehensive array of product solutions and supply capability in the semiconductor market. Ferrotec is OEM certified for many parts and offers solutions covering:

- **SiFusion Silicon Components**
- **Fabricated Quartz**
- **CVD-SiC**
- **Silicon Wafers**
- **Quartz Crucibles**
- **Ceramics**
- **DBC / AMB**
- **Thermoelectric Solutions**
- **Vacuum Feedthroughs**
- **Contract Manufacturing**

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